

Vision[®] Stud Retainer Assembly Repair

The following information is provided to help you replace the seat and back insert stud retainer assembly.

Tools Needed

- Special 6LN Vice-Grip[®] clamp (AmSeCo part number: TBD)

Retainer Assembly



Remove broken or malfunctioning stud retainer assembly.



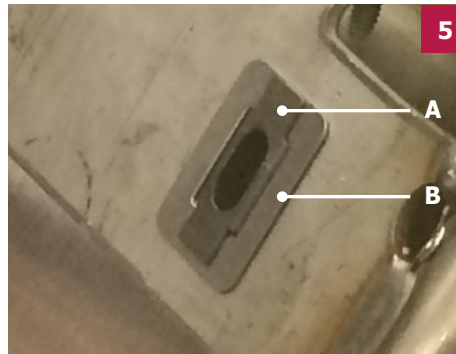
Position stud retainer assembly bottom behind the back strap and lined up with the openings. (AmSeCo part number: 114880000)



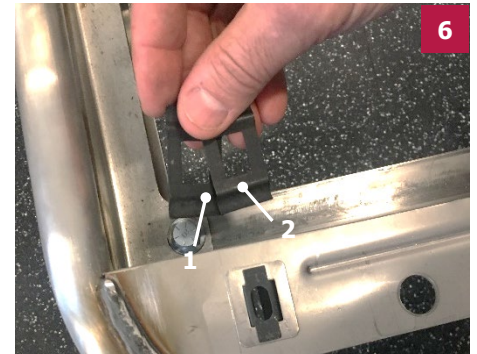
Hold in place with clamp bottom ("U" shaped section).



Position top of stud retainer assembly (two parts, see next image) and firmly clamp together to secure.



Repaired stud retainer. Item A is the stud retainer upper and item B is the guard. (AmSeCo part numbers A: 114879000 and B: 155451500)



Note: All other locations use two (2) stud retainers under thinners (formed) straps