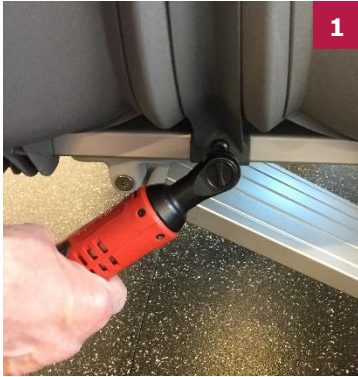


Seat Module Installation Instructions

The *InSight*, *Insight-Prime* and *InSight-Prime+* seat modules can be removed and replaced per below.



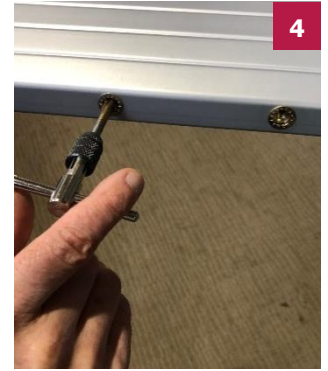
1
Remove the seat tie bolt from the back of the extrusion with a T30 TORX bit.



2
Push (bend-twist) the seat-tie up and remove from between transverse seats.



3
Remove the two seat bolts from the front of the extrusion mount area.



4
Clean out both rivet-nut threads with a 5/16"-18 thread tap.



5
The weight of the seat module will fall back, but removal is up, back and up.



6
Explanation: the seat module hooks over the back of the extrusion (see arrow).



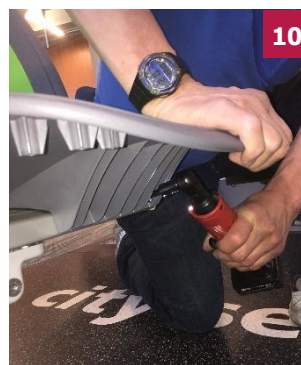
7
Hook the new seat over the back of the extrusion and rotate forward and down.



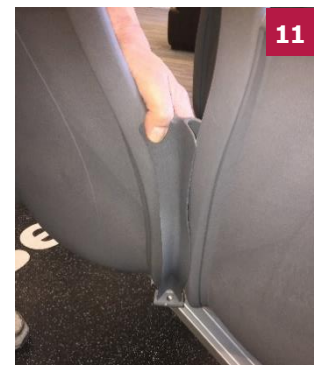
8
Align mount and extrusion rivet-nut holes, picture shows slight misalignment.



9
Pull the grab handle forward and push down on the front edge of the seat.



10
Maintain downward pressure on the front of the seat and tighten the bolts.



11
Replace the seat tie by sliding down and into position and replace bolt.