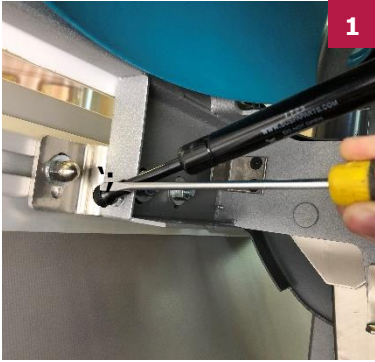


Flip-Up Seat Gas Spring Removal and Installation Instructions

Vision® seat shown, same process for *InSight*® seats



Flip-up seat and use a small flat head screwdriver (or similar tool) to pry off rear clip from gas spring



Repeat step one for removal of the front spring clip



Remove gas spring from both seat frame ball studs



Loosen the front ball stud using two ½" inch open end wrenches



Explanation: the ball stud now has more dimensional play for attaching the new gas spring



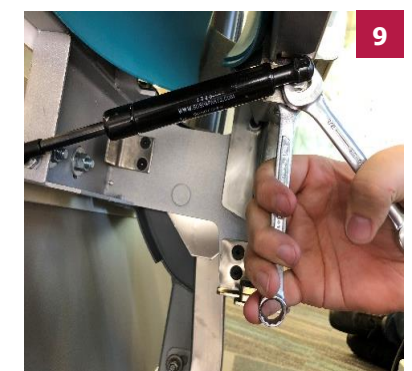
Attach new gas spring (extension end down as shown) to rear ball stud first, then locate close to front ball stud



Secure the new gas spring to the front ball stud with a small rubber mallet



Attach front and rear spring clips to the new gas spring



Tighten front ball stud using open end ½" inch wrenches. Cycle seat to verify functionality and adjust as necessary.